TL70 Tower Lights



70 mm Modular Tower Lights

- Modular IP65 design gives the user flexibility to customize functions and operations, and install in many environments
- Wireless options facilitate installation and enable remote monitoring and control
- Bright, uniform color segments appear gray when off to eliminate false indication
- Top-mounted audible modules from 75 to 101 dB, including multi-tone and programmable audible models, allow for custom alerts or announcement



A Better Design by Banner

The TL70 tower light is another achievement in rethinking and designing a better indicator.



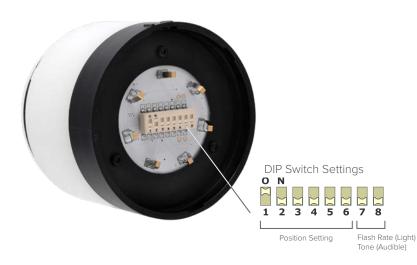
The Easiest Tower Light to Install

The TL70 tower light design is user friendly with just a few easy steps to complete installation.

1. Configure Modules

Standard Module Settings

- Assign module position (switches 1-6)
- Assign flash rate or audible tone (switches 7-8)



RGB14 Module Settings

- Assign module position (white switches 1-6)
- Assign color choices, intensity and animation (black switches 1-8)

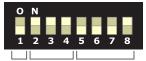


DIP Switch Settings



Position Setting

Color and Animations Settings



Intensity Flash and Color Selection



2. Assemble

- Align segment markings
- Press together
- Twist to lock ^I



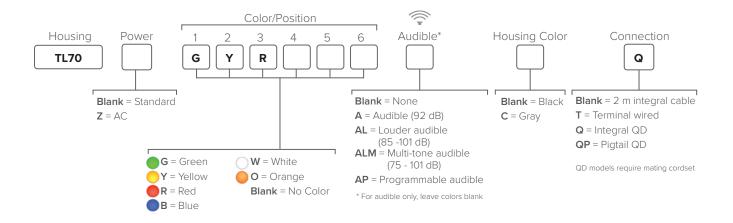
- M12 QD
- Flying lead cable
- Terminals







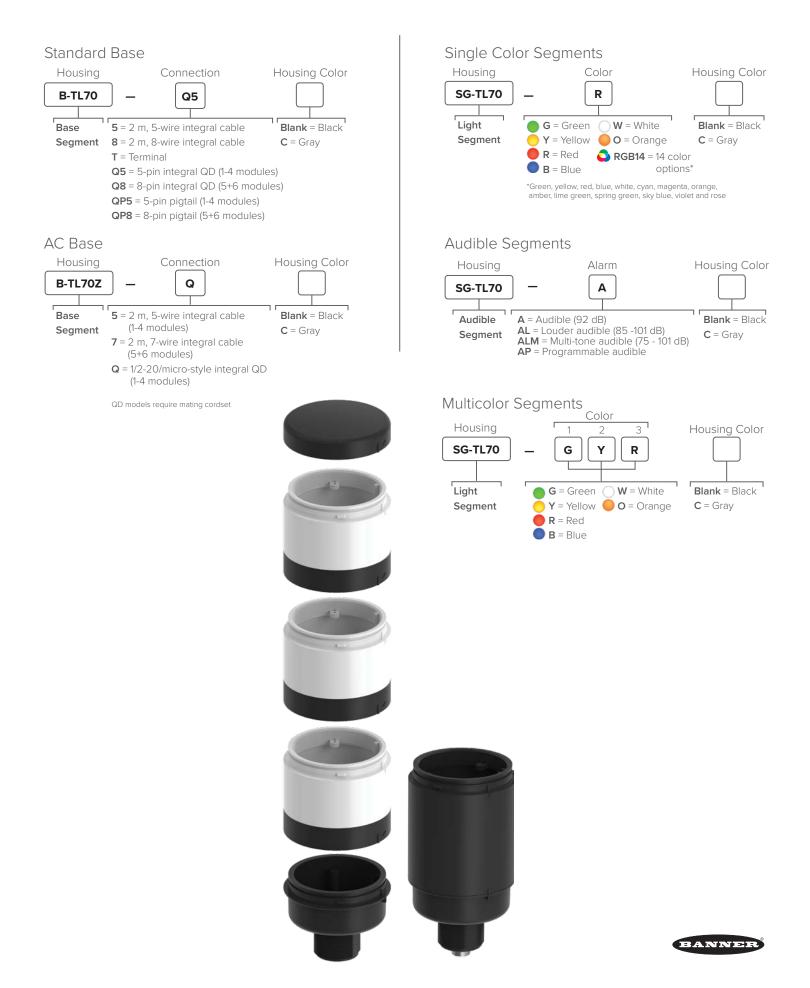
Preassembled TL70 Modular Tower Lights







Build Your Own TL70 Modular Tower Lights



Wireless Hardware Options for Remote Monitoring and Control

Easily add wireless communication and networking capabilities to your tower lights by using Banner's Wireless Base or Wireless Communication Segment. The Wireless Base can be configured into preassembled tower lights. The Wireless Communication segment can be ordered separately and easily added to new or existing TL70 Tower Lights with the standard base.

	Segment	Base
Requires Constant Power	_	\checkmark
PNP Inputs	\checkmark	\checkmark
NPN Inputs	\checkmark	_
AC Power Capable	\checkmark	_
900 MHz and 2.4 GHz	\checkmark	\checkmark
Event Counting Input	\checkmark	\checkmark
Bidirectional Communication	\checkmark	\checkmark
Remote Control of Light Segments	√*	\checkmark

^{*} Requires constant power

Wireless Base (see page 7)

The wireless base provides full bidirectional communication plus event counter inputs. It can be configured into preassembled tower lights.

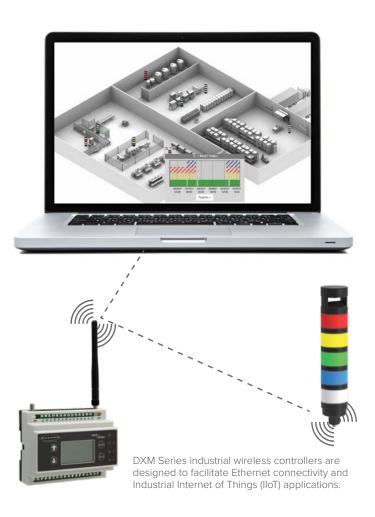


Wireless Communication Segment

This segment adds wireless communication and networking capabilities to any standard TL70 base, without requiring constant power or expensive wiring.







Why Wireless?

Integrate diverse machines/processes for common data collection (and ultimately process improvement).

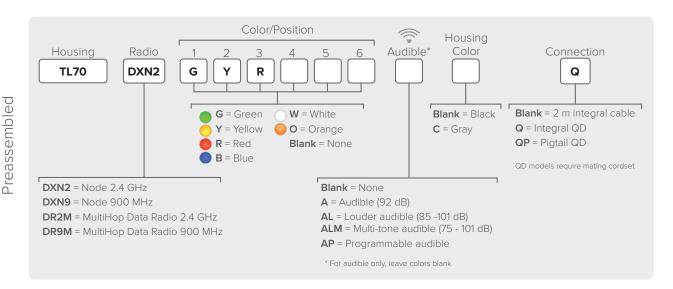
- Quickly unleash IIOT capabilities
- Implement OEE
- Monitor/improve productivity
- Get timely status information and remote notifications of problems
- · Simplify installation

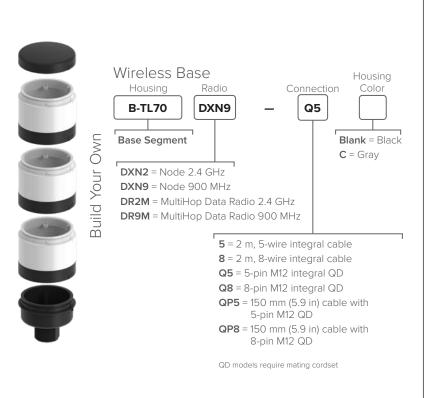
Where to Use

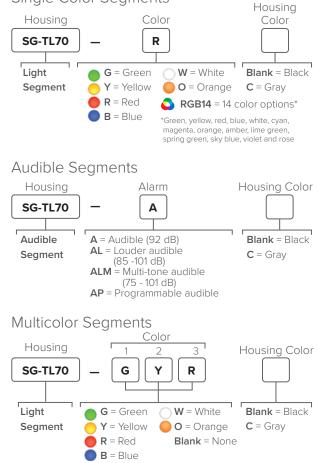
- Typical factory environments
- Upgrading older equipment
- Where status information needs to be visible
- Where status information needs to be collected for analysis

Wireless TL70 Modular Tower Light









Single Color Segments



Color Count	AC Tower Height (H)	AC Tower Height with Audible (H)	DC Tower Height (H)	DC Tower Height with Audible (H)
1	155.6 mm	212.3 mm	87.6 mm	144.3 mm
2	205.3 mm	262.0 mm	137.3 mm	194.0 mm
3	255.0 mm	311.7 mm	187.0 mm	243.7 mm
4	304.7 mm	361.4 mm	236.7 mm	293.4 mm
5	354.4 mm	411.1 mm	286.4 mm	343.1 mm
6	404.1 mm	NA	336.1 mm	NA

Supply Voltage

Construction

Environmental Rating

Operating Temperature

Certifications

12 to 30 V DC

Bases and covers: polycarbonate Light segment: polycarbonate

-40 to +50 °C (-40 to +122 °F)



Cordsets for AC Models

4-Pin Micro-Style

Straight connector models listed; for right-angle models, add RA to the end of model number (example, MQAC2-406RA)

5-Pin Micro-Style Straight connector models

Cordsets for DC Models

MQAC2-406 2 m (6.5') MQAC2-415 5 m (15') MQAC2-430 9 m (30')

MQAC2-506 2 m (6.5') MQAC2-515 5 m (15') MQAC2-530 9 m (30')

Accessories

Elevated Mount System

SA-M30

Black polycarbonate adapter/ cover

SA-M30C

Gray polycarbonate adapter/ cover

SOP-E12-150A (150 mm) SOP-E12-300A (300 mm) SOP-E12-900A (900 mm) Black anodized aluminum pipe

SOP-E12-150AC (150 mm) SOP-E12-300AC (300 mm) SOP-E12-900AC (900 mm) Clear anodized aluminum pipe

SOP-E12-150SS (150 mm) SOP-E12-300SS (300 mm) SOP-E12-900SS (900 mm) 304 stainless steel pipe

SA-E12M30

Black Acetal mounting base

SA-E12M30C

White UHMW mounting base

SA-F12

Black Zinc mounting base

Flush Foldable Bracket for use with elevated mount systems





4-Pin M12 for use with 3-color models

Straight connector models listed; for right-angle models, add RA to the end of model number (example, MQDC-406RA)

5-Pin M12 for use with 4-color models

Straight connector models listed; for right-angle models, add RA to the end of model number (example, MQDC1-506RA)

8-Pin M12 use with 5+ -color models

Straight connector models listed; for right-angle models, add RA to the end of model number (example, MQDC2S-806RA)

SMBAMS30P

MQDC-406 2 m (6.5') MQDC-415 5 m (15') MQDC-430 9 m (30')

MQDC1-506 2 m (6.5') MQDC1-515 5 m (15') MQDC1-530 9 m (30')

MQDC2S-806 2 m (6.5') MQDC2S-815 5 m (15') MQDC2S-830 9 m (30')



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