

TL50 Pro Select Tower Light with IO-Link



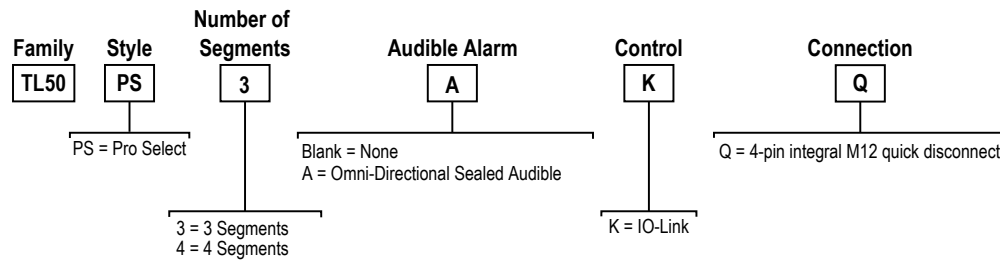
Datasheet

50 mm IO-Link Controlled Multicolor RGB Tower Light

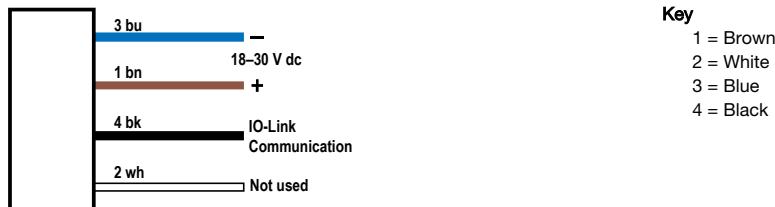


- Rugged, cost-effective, and easy-to-install 3- and 4-segment tower lights
- Illuminated segments provide easy-to-see operator guidance and indication of equipment status
- IO-Link gives full access to color, flashing, and dimming settings, as well as advanced animations like run and level modes which provides dynamic response to changing machine conditions
- Audible models available with omni-directional audible element
- 18 V DC to 30 V DC operation
- No assembly required

Models



Wiring Diagram



IO-Link Process Data Out (Master to Device)

IO-Link® is a point-to-point communication link between a master device and a sensor and/or light. It can be used to automatically parameterize sensors or lights and to transmit process data. For the latest IO-LINK protocol and specifications, please visit www.io-link.com.

For the latest IODD files, please refer to the Banner Engineering Corp website at: www.bannerengineering.com.

Basic Segment Mode

Use process data to set each segment to off, solid on, flash, or animation mode. Use parameter data to change color, intensity, flash speed, and select animation type.

Advanced Segment Mode

Use process data to activate each segment and control color, intensity, flash, and other animation types. Use parameter data to create custom colors, intensity, and flash speeds.

Run Mode

Use process data to control entire tower light and select color, intensity, flash and run mode animations. Use parameter data to create custom colors, intensity, and flash speeds.

Animation	Description
Off	Segment is off
Steady	Color 1 is solid on at defined intensity
Flash	Color 1 flashes at defined speed, color intensity, and pattern (normal, strobe, three pulse, SOS, or random)
Two Color Flash	Color 1 and Color 2 flash alternately at defined speed, color intensities, and pattern (normal, strobe, three pulse, SOS, or random)
Intensity Sweep	Color 1 repeatedly increases and decreases intensity between 0% to 100% at defined speed and color intensity



Level Mode

Use process data to set the level value. Use parameter data to set range, thresholds, colors, intensities, flash speeds, and animation types.

Animation	Description
Level Mode Value	Value of the level of the tower (between 0 to 65,535)
Full Scale Value	Set the upper limit of the Level Mode Value (between 0 to 65535)
Threshold Type: None	Level Mode Values are displayed on tower as defined by Base color, intensity, and state (steady or flashing).
Threshold Type: Low	Level Mode Values below Low Threshold Value are displayed on segments defined by Low Threshold color, intensity, and state (steady or flashing). Level Mode Values above Low Threshold Value are displayed on segments defined by Base color, intensity, and state (steady or flashing).
Threshold Type: High	Level Mode Values below High Threshold Value are displayed on segments defined by Base color, intensity, and state (steady or flashing). Level Mode Values above High Threshold Value are displayed on segments defined by High Threshold color, intensity, and state (steady or flashing).
Threshold Type: High and Low	Level Mode Values below Low Threshold Value are displayed on segments defined by Low Threshold color, intensity, and state (steady or flashing). Level Mode Values between Low and High Threshold Values are displayed on segments defined by Base color, intensity, and state (steady or flashing). Level Mode Values above High Threshold Value are displayed on segments defined by High Threshold color, intensity, and state (steady or flashing).
Base, Low Threshold, High Threshold, and Background	Colors, Intensities, and States - Set the colors, intensities, and states (steady or flash) the tower will display if the Level Mode Value conforms to the defined threshold type
Dominance	If Non-Dominant is defined, segments display their defined threshold color; if Dominant is defined, all segments display the active threshold color
Segment Style	If Level Mode Value is a partial percentage of a segment, select if segment will be on steady, flashing, or analog dimmed to the partial percentage

Specifications

Supply Voltage and Current

18 V DC to 30 V DC
 Maximum current per LED segment:
 62 mA at 18 V DC
 50 mA at 24 V DC
 44 mA at 30 V DC

Maximum current for Omni-Directional Sealed Audible: 45 mA

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Input Response Time

Indicator On/Off Response Time: 20 ms (maximum)

Connections

Integral 4-pin M12 male quick disconnect

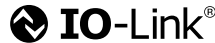
Construction

Bases, Covers, Light Segment: Polycarbonate

Operating Conditions

Non-Audible: -40 °C to +50 °C (-40 °F to +122 °F)
Audible: -20 °C to +50 °C (-4 °F to +122 °F)
 95% at +50 °C maximum relative humidity (non-condensing)

Certifications



Environmental Rating

IP65, UL Type 4X

Vibration and Mechanical Shock

Vibration: 10 Hz to 55 Hz, 1.0 mm peak-to-peak amplitude per IEC 60068-2-6
 Shock: 30G 11 ms duration, half sine wave per IEC 60068-2-27

Audible Alarm

3.1 kHz ± 500 Hz oscillation frequency
 Intensity: 93 dB at 1 m (typical)

Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.
 Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
 Supply wiring leads < 24 AWG shall not be spliced.
 For additional product support, go to www.bannerengineering.com.

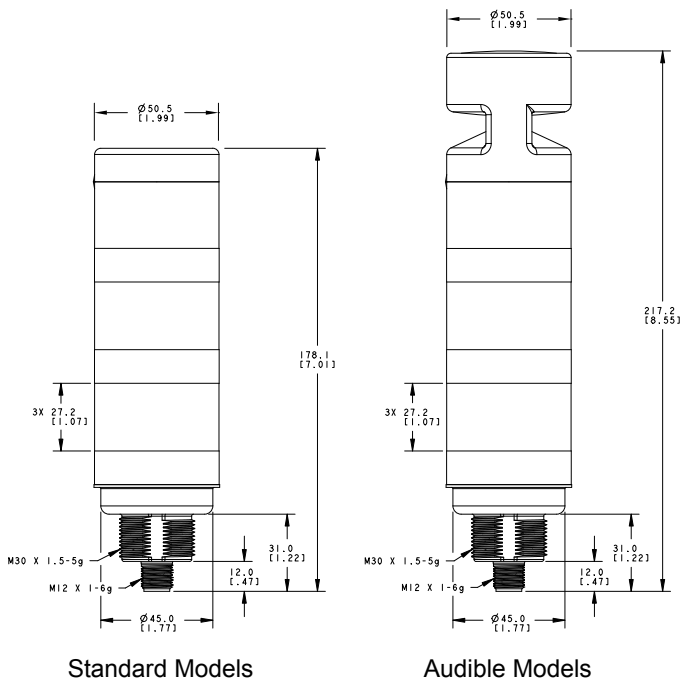
Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Indicator Characteristics

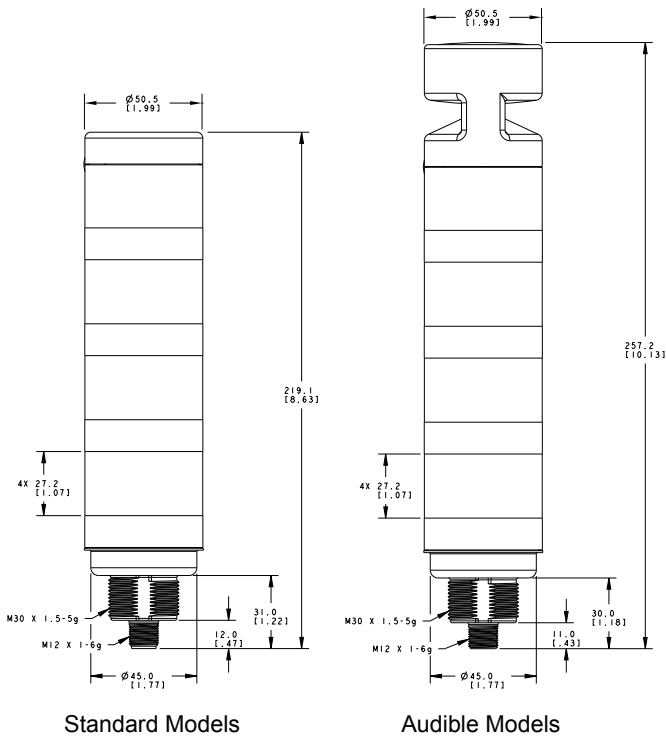
Color	Dominant Wavelength (nm) or Color Temperature (CCT)	Color Coordinates ¹		Lumen Output Per Segment (Typical at 25 °C)
		X	Y	
Red	620	0.668	0.318	8.4
Green	522	0.195	0.710	15.5
Yellow	576	0.455	0.500	22.4
Blue	466	0.139	0.083	3.8
Magenta	-	0.370	0.185	10.0
Cyan	493	0.163	0.352	17.1
White	5700 K	0.326	0.347	24.4
Amber	589	0.539	0.431	15.1
Rose	-	0.494	0.238	8.4
Lime Green	562	0.367	0.567	18.8
Orange	599	0.600	0.382	11.6
Sky Blue	486	0.153	0.262	16.7
Violet	-	0.223	0.119	6.6
Spring Green	508	0.180	0.520	15.8

Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.



¹ Refer to CIE 1931 chromaticity diagram or color chart to show equivalent color with indicated color coordinates



Standard Models

Audible Models

Accessories

Cordsets

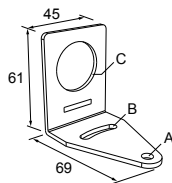
4-Pin Threaded M12 Cordsets—Double Ended				
Model	Length	Style	Dimensions	Pinout
MQDEC-401SS	0.31 m (1 ft)	Male Straight/Female Straight		Female
MQDEC-403SS	0.91 m (2.99 ft)			
MQDEC-406SS	1.83 m (6 ft)			Male
MQDEC-412SS	3.66 m (12 ft)			
MQDEC-420SS	6.10 m (20 ft)			<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-430SS	9.14 m (30.2 ft)			
MQDEC-450SS	15.2 m (49.9 ft)			

Mounting Brackets

All measurements are listed in millimeters [inches], unless noted otherwise.

SMB30A

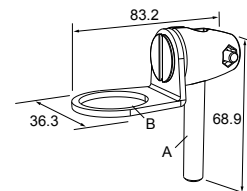
- Right-angle bracket with curved slot for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 30 mm sensor
- 12-ga. stainless steel



Hole center spacing: A to B=40
Hole size: A=ø 6.3, B= 27.1 x 6.3, C=ø 30.5

SMB30FA

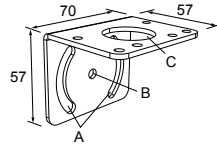
- Swivel bracket with tilt and pan movement for precise adjustment
- Mounting hole for 30 mm sensor
- 12-ga. 304 stainless steel
- Easy sensor mounting to extrude rail T-slot
- Metric and inch size bolt available



Bolt thread: SMB30FA, A= 3/8 - 16 x 2 in; SMB30FAM10, A= M10 - 1.5 x 50
Hole size: B= ø 30.1

SMB30MM

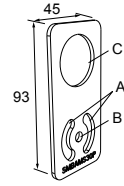
- 12-ga. stainless steel bracket with curved mounting slots for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 30 mm sensor



Hole center spacing: A = 51, A to B = 25.4
 Hole size: A = 42.6 x 7, B = ϕ 6.4, C = ϕ 30.1

SMBAMS30P

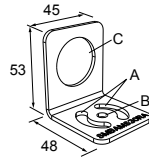
- Flat SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90°+ rotation
- 12-ga. 300 series stainless steel



Hole center spacing: A=26.0, A to B=13.0
 Hole size: A=26.8 x 7.0, B= ϕ 6.5, C= ϕ 31.0

SMBAMS30RA

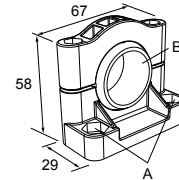
- Right-angle SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90°+ rotation
- 12-ga. (2.6 mm) cold-rolled steel



Hole center spacing: A=26.0, A to B=13.0
 Hole size: A=26.8 x 7.0, B= ϕ 6.5, C= ϕ 31.0

SMB30SC

- Swivel bracket with 30 mm mounting hole for sensor
- Black reinforced thermoplastic polyester
- Stainless steel mounting and swivel locking hardware included

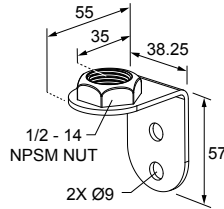


Hole center spacing: A= ϕ 50.8
 Hole size: A= ϕ 7.0, B= ϕ 30.0

LMBE12RA35

- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 35 mm

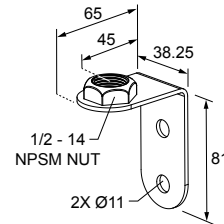
Hole center spacing: 20.0



LMBE12RA45

- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 45 mm

Hole center spacing: 35.0




LMB Sealed Right-Angle Bracket

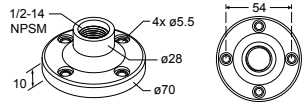
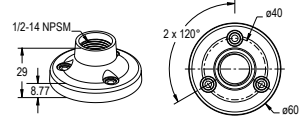
Model	Description	Construction	
LMB30RA	Direct-Mount Models: Bracket kit with base, 30 mm adapter, set screw, fasteners, O-rings, and gaskets.	Black polycarbonate	
LMB30RAC		Gray polycarbonate	
LMBE12RA	Pipe-Mount Models: Bracket kit with base, ½-14 pipe adapter, set screw, fasteners, O-rings, and gaskets. For use with stand-off pipe (listed and sold separately).	Black polycarbonate	
LMBE12RAC		Gray polycarbonate	

Elevated Mount System

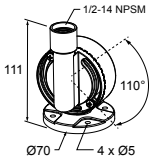
Model	Features		Components
SA-M30TE12 - Black ABS	<ul style="list-style-type: none"> • Streamlined black ABS or white UHMW stand-off pipe adapter/cover • Connects between 30 mm light base and ½ in. NPSM/DN15 pipe • Mounting hardware included 		
SA-M30TE12C - White UHMW			
Polished 304 Stainless Steel	Black Anodized Aluminum	Clear Anodized Aluminum	<ul style="list-style-type: none"> • Elevated-use stand-off pipe (½ in. NPSM/DN15) • Polished 304 stainless steel, black anodized aluminum, or clear anodized aluminum surface • ½ in. NPT thread at both ends • Compatible with most industrial environments
SOP-E12-150SS 150 mm (6 in) long	SOP-E12-150A 150 mm (6 in) long	SOP-E12-150AC 150 mm (6 in) long	
SOP-E12-300SS 300 mm (12 in) long	SOP-E12-300A 300 mm (12 in) long	SOP-E12-300AC 300 mm (12 in) long	
SOP-E12-900SS 900 mm (36 in) long	SOP-E12-900A 900 mm (36 in) long	SOP-E12-900AC 900 mm (36 in) long	

Model	Features	Components
SA-E12M30 - Black ABS	<ul style="list-style-type: none"> Streamlined black ABS or white UHMW mounting base adapter/cover Connects between 1/2 in. NPSM/DN15 pipe and 30 mm (1-3/16 in) drilled hole Mounting hardware included 	
SA-E12M30C - White UHMW		

Pipe Mounting Flange

Pipe Mounting Flange			
Model	Features	Construction	
SA-F12	<ul style="list-style-type: none"> Elevated-use stand-off pipes (1/2 in, NPSM/ DN15) M5 mounting hardware and nitrile gasket included 	Die-cast zinc base with black paint	
SA-F12-3	<ul style="list-style-type: none"> Elevated-use stand-off pipes (1/2 in, NPSM/ DN15) M4 mounting hardware and nitrile blend gasket included 	Black Polycarbonate	

Foldable Mounting Brackets

Foldable Mounting Brackets			
Model	Features	Construction	
SA-FFB12	<ul style="list-style-type: none"> For use with 1/2 inch stand-off pipes Stainless steel hardware 	Black polycarbonate	
SA-FFB12C		Gray polycarbonate	

Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. **IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.**

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp. Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. Specifications and product information in English supersede that which is provided in any other language. For the most recent version of any documentation, refer to: www.bannerengineering.com.

For patent information, see www.bannerengineering.com/patents.

FCC Part 15 and CAN ICES-3 (B)/NMB-3(B)

This device complies with part 15 of the FCC Rules and CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions:

- This device may not cause harmful interference, and
- This device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules and CAN ICES-3 (B)/NMB-3(B). These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the manufacturer.