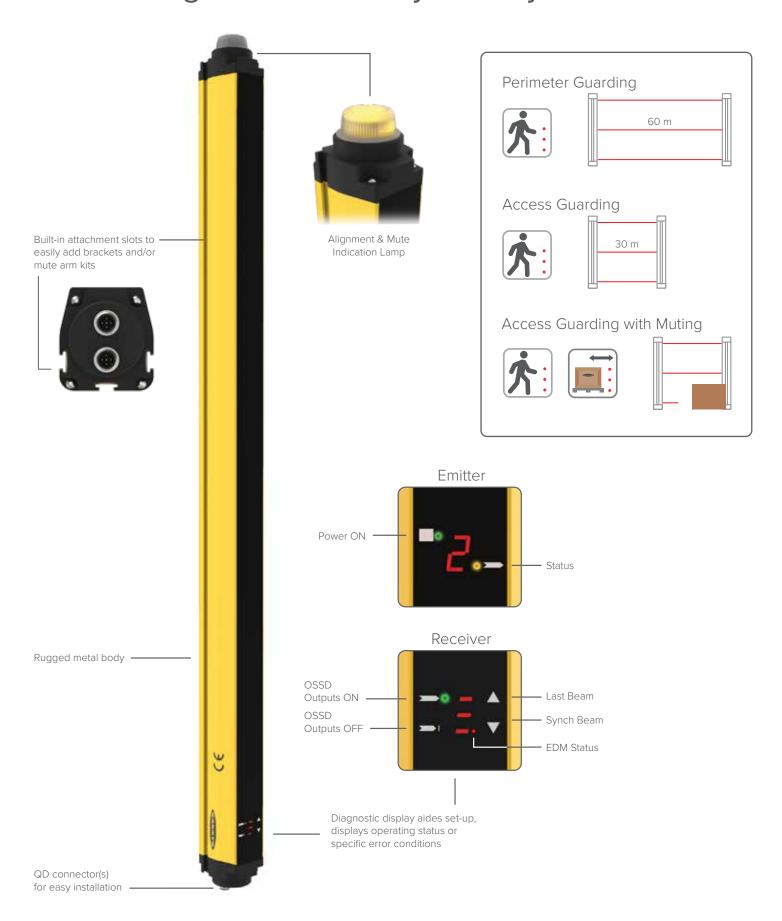
SGS Safety Grid System



- Heavy-duty aluminium housing for tough environments
- Easy alignment and installation with on-board alignment lamp and indicators
- Protected heights of 500, 800, 900 or 1200 mm available
- Up to 60 meter range available for perimeter guarding applications
- Muting solutions available for entry/exit conveyors or palletizing cells



Introducing the SGS Safety Grid System



Safety Made Simple

Choose the Solution for Your Application

Emitter & Receiver Long Range



Active + Passive Standard Range





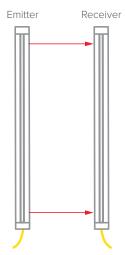






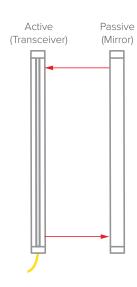
Avai	lab	e N	10c	lels
and	Cai	oab	iliti	es

dl	id Capabilities	SGSXP	SGSMP, SGSSP	SGSMA, SGSSA, SGSB
Ma	ax Sensing Range (m)	6 to 60 m	0.5 to 30 m	0.5 to 8 m (6.5 m*)
Ту	pe IEC 61496-1, -2	Type 4	Type 4	Type 4
Ur	nit Type	Emitter/Receiver	Emitter/Receiver	Active + passive
	Reset	✓	✓	✓
	EDM	✓	✓	✓
ons	Scan Code	✓	✓	-
oction	Integral Muting	_	✓ (SGSMP)	✓ (SGSMA, SGSB)
Τ̈́	Override Input	-	✓ (SGSMP)	✓ (SGSMA, SGSB)



Emitter & Receiver

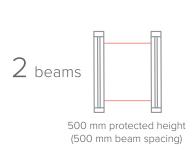
- When compared to higher resolution light screens, a lower cost option for body detection applications
- · Available with integral muting
- Long range—up to 60 m

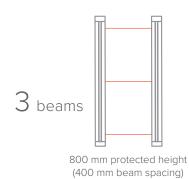


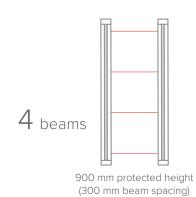
Active + Passive

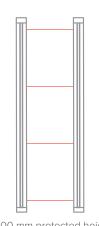
- Active transceiver contains emitter and receiver
- Reduces overall wiring costs
- · Available with integral muting
- Up to 8 m range

Available Protective Heights and Beam Spacings









1200 mm protected height (400 mm beam spacing)

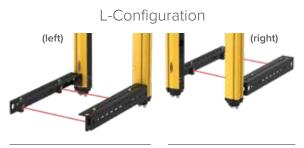


SGS Mute Arm Kits

- Pre-assembled for plug-and-play connection to the SGS grid
- Wiring connection block or cable accessories available
- · Adjusts easily for line changes

Box or Pallet Muting

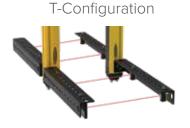
Mute Arm Kit	Enter/Exit Direction	Width & Shape	Position on Conveyor
L-Configuration	One-way (exit)	Varying	Varying
X- Configuration	Bi-Directional	Consistent	Consistent
T-Configuration	Bi-Directional	Varying	Varying



SGSA-ML-L-LPQ20

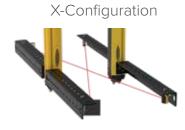
SGSA-ML-R-LPQ20

includes 2 mute arms, 2 SGSA-Q20PLPQ5 mute sensors, and 2 retroreflectors



SGSA-MT-LPQ20

includes 4 mute arms, 4 SGSA-Q20PLPQ5 mute sensors, and 4 retroreflectors



SGSA-MX-LPQ20

includes 4 mute arms, 2 SGSA-Q20PLPQ5 mute sensors, and 2 retroreflectors



Benefits of Muting

Integral Muting allows monitoring of redundant mute device inputs and automatically suspends (mutes) the safeguarding function of a device during the non-hazardous portion of the machine cycle.

- Maintain high safety standards while allowing for a predetermined object to break a beam
- · Limit downtime by not unnecessarily shutting down a conveyor or robot cell

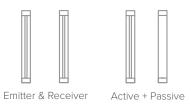
Applications:

- Palletizers
- Assembly and packaging machines
- Automated production equipment
- · Robotic work cells
- Automated warehouses

Build a Safety Solution

- Use Active + Passive for lower installed cost
- Integral muting models available for reduced wiring and cost

1. Choose one



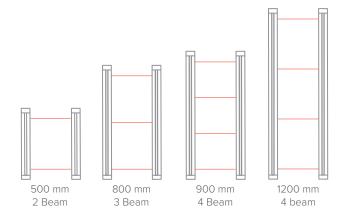
Long Range:

Emitter & Receiver Only: 6 to 60 m

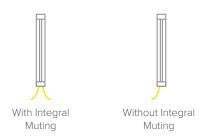
Standard Range:

Active + Passive: 0.5 to 6.5 or 8 m Emitter & Receiver: 0.5 to 30 m

2. Choose your protected height



3. Choose one



Emitter & Receiver

Туре	Protective Height (mm)	Range (m)	Integral Muting	Model
	500 (2 beams)			SGSXP2-500Q88
Emitter &	800 (3 beams)	6 to 60	NIa	SGSXP3-400Q88
Receiver	900 (4 beams)	6 10 60	No	SGSXP4-300Q88
	1200 (4 beams)			SGSXP4-400Q88
	500 (2 beams)	0.5 to 30	No	SGSSP2-500Q88
Emitter &	800 (3 beams)			SGSSP3-400Q88
Receiver	900 (4 beams)			SGSSP4-300Q88
	1200 (4 beams)			SGSSP4-400Q88
	500 (2 beams)			SGSMP2-500Q128
Emitter &	800 (3 beams)	0.5 to 30	Yes	SGSMP3-400Q128
Receiver	900 (4 beams)	0.5 10 50	162	SGSMP4-300Q128
	1200 (4 beams)			SGSMP4-400Q128

Active (requires Passive Mirror)

Туре	Protective Height (mm)	Range (m)	Integral Muting	Model
	500 (2 beams)	0.5 to 8		SGSSA2-500Q8
Active	800 (3 beams)	0.5 to 8	NIa	SGSSA3-400Q8
Transceiver	900 (4 beams)	0.5 to 6.5	No	SGSSA4-300Q8
	1200 (4 beams)	0.5 to 8		SGSSA4-400Q8
	500 (2 beams)	0.5 to 8		SGSMA2-500Q12
Active Transceiver	800 (3 beams)	0.5 to 8	Yes	SGSMA3-400Q12
	900 (4 beams)	0.5 to 6.5	res	SGSMA4-300Q12
	1200 (4 beams)	0.5 to 8		SGSMA4-400Q12

Passive Mirror

Туре		Protective Height (mm)	Range (m)	Model
		500 (2 beams)	Pair with Active	SGSB2-500
Passive Mirror		800 (3 beams)	Transceivers with matching beams	SGSB3-400
Assembl	У	900 (4 beams)	and protective	SGSB4-300
		1200 (4 beams)	heights	SGSB4-400



12-Pin 8-Pin

8-Pin M12/ Euro-Style QDEG-815D

QDEG-875D 22.8 m (75') QDEG-8100D 30.4 m (100')

8-Pin Male M12 to Dual 8-Pin Female M12 Euro-Style Splitter

CSB-M1280M1280 No trunk/ no branches CSB-M1281M1281 0.3 m (1') trunk/2 x 0.3 m (1') branches CSB-M1288M1281 2.44 m (8') trunk/2 x 0.3 m (1') branches CSB-M12815M1281 4.57 m (15') trunk/2 x 0.3 m (1') branches

CSB-M12825M1281

 $7.62 \text{ m} (25') \text{ trunk/2} \times 0.3 \text{ m} (1') \text{ branches}$

12-Pin M12/ Euro-Style

QDEG-1215E 4.5 m (15') QDEG-1225E 7.6 m (25') QDEG-1250E 15.2 m (50')

QDEG-1275E 22.8 m (75') QDEG-12100E 30.4 m (100')

8-Pin M12/ Euro-Style Double-Ended

DEE2R-81D DEE2R-825D 0.3 m (1') 7.6 m (25') DEE2R-83D DEE2R-830D 0.9 m (3') 9.1 m (30') DEE2R-88D DEE2R-850D 2.5 m (8') 15.2 m (50') DEE2R-812D DEE2R-875D 3.6 m (12') 22.9 m (75') DEE2R-815D DEE2R-8100D 4.6 m (15') 30.5 m (100')

Mirrors and Stands -



4.5 m (15')

7.6 m (25')

QDEG-825D

QDEG-850D

15.2 m (50')

SSM Series Corner Mirrors

Mirror Model	Fits SGS Models	Reflective Area (Y)	Mounting Area (L1)	Mirror Height (L2)
SSM-550	SGS2-500	550	661	628
SSM-825	SGS3-400	825	936	903
SSM-975	SGS4-300	975	1086	1053
SSM-1275	SGS4-400	1275	1386	1353



MSA Series Stands

	Stand Model	Pole Height	Usable Stand Height
	MSA-S66-1	1676 mm (66")	1550 mm (61")
	MSA-S84-1	2134 mm (84")	2007 mm (79")
	MSA-S105-1	2667 mm (105")	2667 mm (100")
>		•	

Mute Connect

Model	Description
SGSA-MCB	Connection box for X, L or T mute arm kits
SGSA-MCS-2	Connection cable for X and L mute arm kits
SGSA-MCS-4	Connection cable for T mute arm kits
SGSA-MCB-HW	Optional hardware kit for mounting mute connection box, or mute connection cable to the t-slot of SGS Receiver or Active Unit

Alignment Aids

Model	Description
LAT-1-SGS Self-contained visible-beam laser tool for aligning the SGS system cor Includes laser alignment tool, retroreflective target material and mour	
SGSA-LAT-1	Clip-on reflective target for use with LAT-1-SGS
SGSA-LAT-2	Replacement clip for attaching LAT and Reflector to SGS Grid
BRT-THG-2-100	2 inch retroreflective tape, 100 ft
BT-1	Beam Tracker



Safety Controllers



XS26-2

XS26-2d

XS26-2e

XS26-2de

SC26-2

SC26-2d SC26-2e

SC26-2de

Expandable safety controller supports up to eight I/O modules and programs easily using icon-based software

Flexible, efficient safety controller has small footprint and programs easily using icon-based software" to match XS description

Safety Modules



UM-FA-9A

UM-FA-11A

IM-T-9A

IM-T-11A

Monitors solid-state PNP OSSD safety outputs and provides latching (manual reset) function for applications requiring a reset

Interface Modules provide isolated safety output contacts for a solid-state output (OSSD) device. It requires monitoring with the External Device Monitoring (EDM) function

Contactors



11-BG00-31-D-024

BF1801L024

Two contactors are required for higher levels of safety performance and requires monitoring by External Device Monitoring (EDM) function.

Bracket -



SGSA-MBK-10-4 end-mount bracket (4 included)

EZ-LIGHTs for SGS Models without Integral Muting _

Provides clear, 360° indication of the SGS receiver's output status and receiver lockouts. EZ-LIGHTs or other means of indication must draw less than 100 mA at 24 V dc.

	Model		Model		Model
THE STATE OF THE S	M18RGX8PQ8	•	K30LRGX8PQ8	Q	K50LRGX8PQ8
(T18RGX8PQ8	(T30RGX8PQ8		K80LRGX8PQ8





Electrical

Supply Voltage	24 V dc \pm 20% (At a minimum, use a SELV-rated power supply according to EN IEC 60950. Depending on the installation, a Class 2 low-voltage power supply and circuit as described by NFPA 70 may be required.)		
Power Consumption	Emitter: 2.5 W maximum Receiver: 4 W maximum (without load)		
Electrical Protection	Class III (per IEC 61140)		
Outputs Signal Switching Devices (OSSDs)	2 PNP Short-circuit protection (1.4 A at 55 °C) Maximum output current: 0.5 A maximum per output On-state voltage: Power supply value less 1 V dc Off-state voltage: 0.2 V dc maximum (no load) Maximum load capacitance: 2.2 µF at 24 V dc		
Response Time	11 to 24 ms (varies by model)		

Optical

Light Source	Infrared LED (950 nm wavelength)
Operating Distance (Range)	0.5 m to 60 m (depending on model)

Mechanical and Environmental

Construction	Housing: Painted aluminium (yellow RAL 1003) Caps: PBT Valox 508 (pantone 072-CVC) Front glass: PMMA
Environmental Rating	IEC IP65 (EN 60529)
Vibration and Shock	0.35 mm width, 1055 Hz frequency, 20 sweep for each axis, 1 octave/min (EN 60068-2-6) 16 ms (10g) 1.000 shock for each axis (EN 60068-2-29)
Environmental Conditions	Operating: 0 °C to +55 °C (+32 °F to +131 °F) Storage: -25 °C to +70 °C (-13 °F to +158 °F) Temperature Class: T6 15% to 95% (non-condensing) relative
Certifications	C C CULUS US







Tube bending machines feature heavy moving components and sometimes heat which could seriously injure workers within the area. Safety light curtain products use sensing screens that guard harmful areas, such as machine access points and work cell perimeters, to prevent injury and machine damage. Light grids use fewer beams that can detect a body or torso entering the area but are not intended to detect anything smaller, such as hands or fingers.

Solution

SGS Safety Grid Systems, with two, three, or four beams, are used to monitor the perimeter of the work area. When the light grids are placed far enough from the hazardous motions of the tube bender so that the machine has time to stop if a person or object passes by the grid sensors. The grids have a maximum range of 60 m for perimeter guarding applications and are available with or without integral muting. The heavy-duty aluminum housing works well in tough environments and alignment and installation is simplified with on-board alignments lamps and indicators.



Banner Engineering Corp.

9714 10th Avenue North • Minneapolis, MN 55441 • 1-888-373-6767 • www.bannerengineering.com