

# R45C IO-Link to Dual Analog Input-Output Converter



## Quick Start Guide

This guide is designed to help you set up and install the R45C IO-Link to Dual Analog Input-Output Converter. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at [www.bannerengineering.com](http://www.bannerengineering.com). Search for p/n 228480 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

## Overview

### Analog In

When an analog input value is received by this converter, the numerical representational value is sent to an IO-Link Master via Process Data In (PDI).

PDI Analog Ranges:

- Voltage = 0 mV to 10,000 mV
- Current = 4,000  $\mu$ A to 20,000  $\mu$ A

### Analog Out

This converter also allows for the user to output an analog value by sending the numerical analog value from the IO-Link Master via Process Data Out (PDO).

PDO Analog Ranges:

- Voltage = 0 mV to 11,000 mV
- Current = 0  $\mu$ A to 24,000  $\mu$ A

### PDO Outside Valid Range (POVR)

If the PDO value sent to this converter is outside of the PDO Analog Range value, then the actual analog output value will be set to the one of the three selectable POVR levels after a 2 second delay:

- Low (default): 0 V or 3.5 mA
- High: 10.5 V or 20.5 mA
- Hold: Level retains previous value indefinitely



**Note:** If a connected IO-Link sensor is changed back to SIO mode, then the previous value will be held.

### PFM Out

Enables a PFM representation of an analog input as an output.

### PFM Input Source Channel

Selects the analog input value from Port 1 or Port 2 as the PFM output source.

### Pulse Frequency Configuration

Sets the near and far frequency values.

## Status Indicators

The R45C IO-Link to Dual Analog Input-Output Converter has four amber LED indicators on both sides for IO-Link and analog communications to allow for installation needs and still provide adequate indication visibility. There is also a green LED indicator on both sides of the converter, which signals the device's power status.

IO-Link Amber LED	
Indication	Status
Off	IO-Link communications are not present
Flashing Amber (900 ms On, 100 ms Off)	IO-Link communications are active

Analog In Amber LED	
Indication	Status
Off	Analog current value is less than setpoint SP1 OR analog value is greater than setpoint SP2
Solid Amber	Analog current value is between setpoint SP1 AND setpoint SP2
Default Current Values: <ul style="list-style-type: none"><li>• SP1 = 0.004 A</li><li>• SP2 = 0.02 A</li></ul>	Default Voltage Values: <ul style="list-style-type: none"><li>• SP1 = 0 V</li><li>• SP2 = 10 V</li></ul>

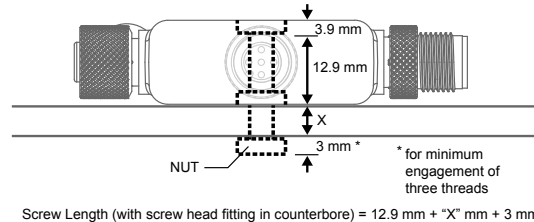
Analog Out Amber LED	
Indication	Status
Off	Turns off if written PDO analog value is outside the allowable output range
Solid Amber	Turns on if written PDO analog value is inside the allowable output range
Allowable Current Range: 0 mA to 24 mA	
Allowable Voltage Range: 0 V to 11 V	

## Mechanical Installation

Install the R45C to allow access for functional checks, maintenance, and service or replacement. Do not install the R45C in such a way to allow for intentional defeat.

All mounting hardware is supplied by the user. Fasteners must be of sufficient strength to guard against breakage. Use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the R45C accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.





**CAUTION:** Do not overtighten the R45C's mounting screw during installation. Overtightening can affect the performance of the R45C.

## Specifications

### Supply Voltage

18 V DC to 30 V DC at 50 mA maximum

### Power Pass-Through Current

4 A maximum

### Analog Input Impedance

Current version: Approximately 450 ohms  
Voltage version: Approximately 14.3K ohms

### Analog Output Load Resistance

Current version: 1 kilo-ohm maximum load resistance at 24 V DC  
Maximum Load Resistance =  $[(V_{cc} - 4.5) \div 0.02 \text{ ohms}]$   
Voltage version: 2.5 kilo-ohms minimum load resistance

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

### Leakage Current Immunity

400  $\mu$ A

### Accuracy

0.5%

### Indicators

Green: Power  
Amber: IO-Link communications  
Amber: Analog input value present  
Amber: Analog output value in range

### Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)  
Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

### Certifications



**Banner Engineering Europe** Park Lane, Culliganlaan 2F bus 3, 1831 Diegem, BELGIUM



**Turck Banner LTD** Blenheim House, Blenheim Court, Wickford, Essex SS11 8YT, Great Britain



### Resolution

14 bits

### Connections

Integral male/female 4-pin M12 quick disconnect

### Construction

Coupling Material: Nickel-plated brass  
Connector Body: PVC translucent black

### Environmental Rating

IP65, IP67, IP68  
UL Type 1

### Operating Conditions

**Temperature:** -40 °C to +60 °C (-40 °F to +140 °F)  
90% at +60 °C maximum relative humidity (non-condensing)  
**Storage Temperature:** -40 °C to +80 °C (-40 °F to +176 °F)

### Required Overcurrent Protection



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table. Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply. Supply wiring leads < 24 AWG shall not be spliced. For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

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